



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3552-31

Job Sheet 204430



Part No: D3552-31

Job Qty: 10 pcs

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Due Date: 12/20/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D3552 REV.M IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	12/20/19	12/20/19	0.00 0.00	Purchasing - 1		
						Purchasing - 2		
						Purchasing - 3		
110	Packaging 2 - 1 - Receive - B4B	10 pcs	12/20/19	12/20/19	0.00 0.00	Packaging 2 - 1 - B4B		
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240942



Part: D3552-31

Job No: 204430

Serial No/Batch: S240942

Revision: M

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/16/19

Plex 12/10/19 11:41 AM Dart.Lavoie.Chantal

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	12/20/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 08 2020 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	10 pcs	12/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS 84 9-89 ST364
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	12/20/19	0.00	0.00	QC 21 - SA - 21	DAS 21 9-89 JAN 08 2020

Part Op 100 - Issue P/O: _____ Purchase Part Number: B6-190-475-147N Supplier: LS Technologies Certificate of Descriptions: conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure certificate of conformity is attached

120 - (QC6- All purchased or subcontracted products), Test for correct pressure

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B6-190-475-147N	Door Prop (D3552-31)	10 pcs (1 ea)	100-Purchasing	5240918

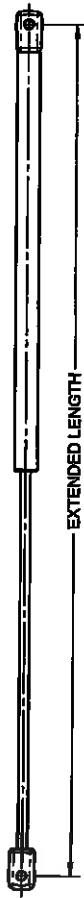
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B6-190-475-147N	10	0	0

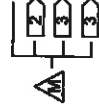
Part Specifications

Specifications could not be found.

8 7 6 5 4 3 2 1



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER
D3552-1	DOOR PROP	220/8.68	630/20.8	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CB-220-630-070N
D3552-3	DOOR PROP	200/7.87	480/18.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CB-200-480-200N
D3552-5	DOOR PROP	175/5.89	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CB-175-430-150N
D3552-7	DOOR PROP	220/8.68	630/20.8	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-220-630-070N
D3552-9	DOOR PROP	200/7.87	480/18.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-200-480-200N
D3552-11	DOOR PROP	240/8.45	675/22.8	150/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-240-675-150N
D3552-13	DOOR PROP	220/8.68	630/20.8	140/31.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-220-630-140N
D3552-15	DOOR PROP W/EXTRA DAMPING	154/6.06	387/15.2	300/67.4	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-154-387-300NX
D3552-17	DOOR PROP W/EXTRA DAMPING	154/6.06	387/15.2	150/35.1	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-154-387-150NX
D3552-19	DOOR PROP W/EXTRA DAMPING	154/6.06	387/15.2	80/13.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-154-387-080NX
D3552-21	DOOR PROP	157/5.57	410/16.1	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-157-410-070N
D3552-23	DOOR PROP	190/7.48	475/18.7	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-190-475-070N
D3552-25	DOOR PROP W/EXTRA DAMPING	148/5.83	475/18.7	300/67.4	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-148-475-300NX
D3552-27	DOOR PROP W/EXTRA DAMPING	148/5.83	475/18.7	150/35.1	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-148-475-150NX
D3552-29	DOOR PROP	180/7.48	475/18.7	100/22.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-180-475-100N
D3552-31	DOOR PROP	190/7.48	475/18.7	147/33.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BB-190-475-147N
D3552-101	CLIP	N/A	N/A	N/A	N/A	CARBON STEEL	LS TECHNOLOGIES	CS-8
D3552-103	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	BB
D3552-105	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	BB



D3552-X DOOR PROP

RELEASED

2018 APR 02

DESIGN	VS	DART AEROSPACE LTD
DRAWN	WK	HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO.
MFG. APPR.	RA	D3552
APPROVED	HS	TITLE
DE APPR.	DE	DOOR PROP
DATE	18.03.20	SCALE
		NTS

- NOTES:
- IDENTIFICATION: IDENTIFY PER QSI 044 8.2
 - D3552-101 CLIP IS ONLY COMPATIBLE WITH D3552-13/5 DOOR PROPS
 - D3552-103 BALL SOCKET END IS COMPATIBLE WITH D3552-19/21/23/29/31 DOOR PROPS
 - D3552-105 BALL SOCKET END IS COMPATIBLE WITH D3552-7/9/11/15/17/18/25/27 DOOR PROPS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045365



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045365

PO Date: 12/10/19

Due Date: 12/18/19

Purchase Order

Revision:

Revision Date:

DEC 10 2019

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204430	B6-190-475-147N				Door Prop (D3552-31) As per Dwg D3552 Rev. M	Firmed	-	12/18/19	10 pcs	0 pcs	10 pcs	\$32.50/pcs	\$325.00
													Grand Total:	\$325.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/10/19 11:50 AM Dart.Lavoie.Chantal

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

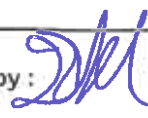
P.O. No.	Date	Invoice #
POHB045365	12/11/2019	21642

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
12/11/2019	Fed-Ex

Qty	Description
10	D3552-31 #204430 Gas Spring
Shipping Via FED EX Tracking # 777219474235	
RECEIVED DEC 16 2019 DART AEROSPACE LTD.	

Order checked by : 



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Dec 12, 2019

This is to certify that the parts listed below meets specifications as required by your order.

10 Units: D3552-31 #204430 Gas Spring

Country of Manufacture: Canada
Date of Manufacture: December 2019
This product is ROHS compliant.

Purchase Order # POHB045365
Invoice # 21642

L S Technologies Inc Canada

A blue ink signature of Nolan Fehr, written over a horizontal line.

Nolan Fehr
President